

Product Lineup

XEBEC Ceramic Stone™ Meister Finish

●Stick type *Equivalent grit

Dimensions T x W x L (mm)	Pink #3000*	Cream #2000*	Yellow #1500*	Red #1200*	White #1000*	Blue #800*	Black #600*	Orange #400*	Light Brown #300*	Dark Brown #220*	Violet #120*
0.3 x 4 x 100	—	—	—	AR-0304M	AW-0304M	AB-0304M	AP-0304M	AO-0304M	AL-0304M	AD-0304M	—
0.5 x 1 x 100	—	—	—	AR-0504M	AW-0504M	AB-0504M	AP-0504M	AO-0504M	AL-0504M	AD-0504M	—
0.5 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
0.5 x 2 x 100	—	—	—	—	—	—	—	—	—	—	—
0.5 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
0.5 x 4 x 100	—	—	—	—	—	—	—	—	—	—	—
0.5 x 4 x 150	—	—	—	AR-0504M	AW-0504M	AB-0504M	AP-0504M	AO-0504M	AL-0504M	AD-0504M	—
0.5 x 6 x 100	—	—	—	AR-0506M	AW-0506M	AB-0506M	AP-0506M	AO-0506M	AL-0506M	AD-0506M	—
0.5 x 6 x 150	—	—	—	AR-0506L	AW-0506L	AB-0506L	AP-0506L	AO-0506L	AL-0506L	AD-0506L	—
0.5 x 8 x 100	—	—	—	—	—	—	—	—	—	—	—
0.5 x 8 x 150	—	—	—	—	—	—	—	—	—	—	—
0.5 x 10 x 100	—	—	—	AR-0510M	AW-0510M	AB-0510M	AP-0510M	AO-0510M	AL-0510M	AD-0510M	—
0.5 x 10 x 150	—	—	—	AR-0510L	AW-0510L	AB-0510L	AP-0510L	AO-0510L	AL-0510L	AD-0510L	—
0.8 x 1 x 100	—	—	—	—	—	—	—	—	—	—	—
0.8 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
0.8 x 2 x 100	—	—	—	—	—	—	—	—	—	—	—
0.8 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
0.8 x 4 x 100	—	—	—	AR-0804M	AW-0804M	AB-0804M	AP-0804M	AO-0804M	AL-0804M	AD-0804M	—
0.8 x 4 x 150	—	—	—	AR-0804L	AW-0804L	AB-0804L	AP-0804L	AO-0804L	AL-0804L	AD-0804L	—
0.8 x 6 x 100	—	—	—	AR-0806M	AW-0806M	AB-0806M	AP-0806M	AO-0806M	AL-0806M	AD-0806M	—
0.8 x 6 x 150	—	—	—	AR-0806L	AW-0806L	AB-0806L	AP-0806L	AO-0806L	AL-0806L	AD-0806L	—
0.8 x 8 x 100	—	—	—	—	—	—	—	—	—	—	—
0.8 x 8 x 150	—	—	—	—	—	—	—	—	—	—	—
0.8 x 10 x 100	—	—	—	AR-0810M	AW-0810M	AB-0810M	AP-0810M	AO-0810M	AL-0810M	AD-0810M	—
0.8 x 10 x 150	—	—	—	AR-0810L	AW-0810L	AB-0810L	AP-0810L	AO-0810L	AL-0810L	AD-0810L	—
1.0 x 1 x 100	AS-1001M	AC-1001M	AY-1001M	AR-1001M	AW-1001M	AB-1001M	AP-1001M	AO-1001M	AL-1001M	AD-1001M	—
1.0 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
1.0 x 2 x 100	AS-1002M	AC-1002M	AY-1002M	AR-1002M	AW-1002M	AB-1002M	AP-1002M	AO-1002M	AL-1002M	AD-1002M	—
1.0 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
1.0 x 4 x 100	—	—	—	AR-1004M	AW-1004M	AB-1004M	AP-1004M	AO-1004M	AL-1004M	AD-1004M	—
1.0 x 4 x 150	—	—	—	AR-1004L	AW-1004L	AB-1004L	AP-1004L	AO-1004L	AL-1004L	AD-1004L	—
1.0 x 6 x 100	—	—	AY-1006M	AR-1006M	AW-1006M	AB-1006M	AP-1006M	AO-1006M	AL-1006M	AD-1006M	—
1.0 x 6 x 150	—	—	—	AR-1006L	AW-1006L	AB-1006L	AP-1006L	AO-1006L	AL-1006L	AD-1006L	—
1.0 x 8 x 100	—	—	—	AR-1008M	AW-1008M	AB-1008M	AP-1008M	AO-1008M	AL-1008M	AD-1008M	—
1.0 x 8 x 150	—	—	—	AR-1008L	AW-1008L	AB-1008L	AP-1008L	AO-1008L	AL-1008L	AD-1008L	—
1.0 x 10 x 100	—	—	AY-1010M	AR-1010M	AW-1010M	AB-1010M	AP-1010M	AO-1010M	AL-1010M	AD-1010M	—
1.0 x 10 x 150	—	—	—	AR-1010L	AW-1010L	AB-1010L	AP-1010L	AO-1010L	AL-1010L	AD-1010L	—
1.5 x 1 x 100	—	—	—	—	—	—	—	—	—	—	—
1.5 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
1.5 x 1.5 x 100	—	—	—	AR-15015M	AW-15015M	AB-15015M	AP-15015M	AO-15015M	AL-15015M	AD-15015M	—
1.5 x 1.5 x 150	—	—	—	—	—	—	—	—	—	—	—
1.5 x 2 x 100	—	—	—	—	—	—	—	—	—	—	—
1.5 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
1.5 x 4 x 100	—	—	—	AR-1504M	AW-1504M	AB-1504M	AP-1504M	AO-1504M	AL-1504M	AD-1504M	—
1.5 x 4 x 150	—	—	—	AR-1504L	AW-1504L	AB-1504L	AP-1504L	AO-1504L	AL-1504L	AD-1504L	—
1.5 x 6 x 100	—	—	—	AR-1506M	AW-1506M	AB-1506M	AP-1506M	AO-1506M	AL-1506M	AD-1506M	—
1.5 x 6 x 150	—	—	—	AR-1506L	AW-1506L	AB-1506L	AP-1506L	AO-1506L	AL-1506L	AD-1506L	—
1.5 x 8 x 100	—	—	—	—	—	—	—	—	—	—	—
1.5 x 8 x 150	—	—	—	—	—	—	—	—	—	—	—
1.5 x 10 x 100	—	—	—	AR-1510M	AW-1510M	AB-1510M	AP-1510M	AO-1510M	AL-1510M	AD-1510M	—
1.5 x 10 x 150	—	—	—	AR-1510L	AW-1510L	AB-1510L	AP-1510L	AO-1510L	AL-1510L	AD-1510L	—
2.0 x 1 x 100	—	—	—	—	—	—	—	—	—	—	—
2.0 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
2.0 x 2 x 100	—	—	—	AR-2002M	AW-2002M	AB-2002M	AP-2002M	AO-2002M	AL-2002M	AD-2002M	—
2.0 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
2.0 x 4 x 100	—	—	—	AR-2004M	AW-2004M	AB-2004M	AP-2004M	AO-2004M	AL-2004M	AD-2004M	—
2.0 x 4 x 150	—	—	—	AR-2004L	AW-2004L	AB-2004L	AP-2004L	AO-2004L	AL-2004L	AD-2004L	—
2.0 x 6 x 100	—	—	—	AR-2006M	AW-2006M	AB-2006M	AP-2006M	AO-2006M	AL-2006M	AD-2006M	—
2.0 x 6 x 150	—	—	—	AR-2006L	AW-2006L	AB-2006L	AP-2006L	AO-2006L	AL-2006L	AD-2006L	—
2.0 x 8 x 100	—	—	—	—	—	—	—	—	—	—	—
2.0 x 8 x 150	—	—	—	—	—	—	—	—	—	—	—
2.0 x 10 x 100	—	—	—	AR-2010M	AW-2010M	AB-2010M	AP-2010M	AO-2010M	AL-2010M	AD-2010M	—
2.0 x 10 x 150	—	—	—	AR-2010L	AW-2010L	AB-2010L	AP-2010L	AO-2010L	AL-2010L	AD-2010L	—
3.0 x 1 x 100	—	—	—	—	—	—	—	—	—	—	—
3.0 x 1 x 150	—	—	—	—	—	—	—	—	—	—	—
3.0 x 2 x 100	—	—	—	—	—	—	—	—	—	—	—
3.0 x 2 x 150	—	—	—	—	—	—	—	—	—	—	—
3.0 x 4 x 100	—	—	—	AR-3004M	AW-3004M	AB-3004M	AP-3004M	AO-3004M	AL-3004M	AD-3004M	—
3.0 x 4 x 150	—	—	—	AR-3004L	AW-3004L	AB-3004L	AP-3004L	AO-3004L	AL-3004L	AD-3004L	—
3.0 x 6 x 100	—	—	—	AR-3006M	AW-3006M	AB-3006M	AP-3006M	AO-3006M	AL-3006M	AD-3006M	—
3.0 x 6 x 150	—	—	—	AR-3006L	AW-3006L	AB-3006L	AP-3006L	AO-3006L	AL-3006L	AD-3006L	—
3.0 x 8 x 100	—	—	—	—	—	—	—	—	—	—	—
3.0 x 8 x 150	—	—	—	—	—	—	—	—	—	—	—
3.0 x 10 x 100	—	—	—	AR-3010M	AW-3010M	AB-3010M	AP-3010M	AO-3010M	AL-3010M	AD-3010M	—
3.0 x 10 x 150	—	—	—	AR-3010L	AW-3010L	AB-3010L	AP-3010L	AO-3010L	AL-3010L	AD-3010L	—

※: ask XEBEC or local distributors.

XEBEC Ceramic Stone™ Pencil Lineup

●Pencil type

Dimensions T x W x L (mm)	Red #1200*	Blue #800*	Pack of	Corresponding Holder
0.5×0.5× 0	3PACK-AR-0505S	3PACK-AB-0505S	3	PCL-5
0.9×0.9×50	3PACK-AR-0909S	3PACK-AB-0909S	3	PCL-9

●Pencil holder

Product Code		
PCL-5	φ0.7mm	AR-0505S AB-0505S (0.5mmφ)
PCL-9	φ1.3mm	AR-0909S AB-0909S (0.9mmφ)

●Rod type *Equivalent grit

Dimensions T x W x L (mm)	Red #1200*	White #1000*	Blue #800*	Black #600*	Orange #400*	Light Brown #300*	Gray #220*	Violet #120*
φ1 x 50	PR-10S	PR-10S	PR-10S	PR-10S	PR-10S	PR-10S	PR-10S	PR-10S
φ1 x 100	PR-10M	PR-10M	PR-10M	PR-10M	PR-10M	PR-10M	PR-10M	PR-10M
φ1 x 150	—	—	—	—	—	—	—	—
φ1.5 x 50	PR-15S	PR-15S	PR-15S	PR-15S	PR-15S	PR-15S	PR-15S	PR-15S
φ1.5 x 100	PR-15M	PR-15M	PR-15M	PR-15M	PR-15M	PR-15M	PR-15M	PR-15M
φ1.5 x 150	—	—	—	—	—	—	—	—
φ2 x 50	PR-20S	PR-20S	PR-20S	PR-20S	PR-20S	PR-20S	PR-20S	PR-20S
φ2 x 100	PR-20M	PR-20M	PR-20M	PR-20M	PR-20M	PR-20M	PR-20M	PR-20M
φ2 x 150	—	—	—	—	—	—	—	—
φ2.34 x 50	PR-234S	PR-234S	PR-234S	PR-234S	PR-234S	PR-234S	PR-234S	PR-234S
φ2.34 x 100	PR-234M	PR-234M	PR-234M	PR-234M	PR-234M	PR-234M	PR-234M	PR-234M
φ2.34 x 150	—	—	—	—	—	—	—	—
φ3 x 50	PR-30S	PR-30S	PR-30S	PR-30S	PR-30S	PR-30S	PR-30S	PR-30S
φ3 x 100	PR-30M	PR-30M	PR-30M	PR-30M	PR-30M	PR-30M	PR-30M	PR-30M
φ3 x 150	PR-30L	PR-30L	PR-30L	PR-30L	PR-30L	PR-30L	PR-30L	PR-30L
φ3.18 x 50	—	—	—	—	—	—	—	—
φ3.18 x 100	—	—	—	—	—	—	—	—
φ3.18 x 150	—	—	—	—	—	—	—	—
φ4 x 50	—	—	—	—	—	—	—	—
φ4 x 100	—	—	—	—	—	—	—	—
φ4 x 150	—	—	—	—	—	—	—	—
φ5 x 50	—	—	—	—	—	—	—	—
φ5 x 100	—	—	—	—	—	—	—	—
φ5 x 150	—	—	—	—	—	—	—	—
φ6 x 50	—	—	—	—	—	—	—	—
φ6 x 100	—	—	—	—	—	—	—	—
φ6 x 150	—	—	—	—	—	—	—	—

XEBEC Ceramic Stone™ Heat-Resistant

●Stick type *Equivalent grit

Dimensions T x W x L (mm)	Red #400*	Blue #220*	Orange #400*	Dark Brown #220*	Violet #120*
1.0 x 4 x 100	HR-1004M	HB-1004M	HO-1004M	HD-1004M	HV-1004M
1.0 x 6 x 100	HR-1006M	HB-1006M	HO-1006M	HD-1006M	HV-1006M
1.0 x 10 x 100	HR-1010M	HB-1010M	HO-1010M	HD-1010M	HV-1010M
2.0 x 4 x 100	HR-2004M	HB-2004M	HO-2004M	HD-2004M	HV-2004M
2.0 x 6 x 100	HR-2006M	HB-2006M	HO-2006M	HD-2006M	HV-2006M
2.0 x 10 x 100	HR-2010M	HB-2010M	HO-2010M	HD-2010M	HV-2010M

XEBEC Ceramic Stone™ Diamond

●Stick type *Equivalent grit

Dimensions T x W x L (mm)	Moss green #1200*	Gray #800*	Blue green #400*	Black #200*
1.0 x 4 x 100	DU-1004M	DS-1004M	DF-1004M	DM-1004M
1.0 x 6 x 100	DU-1006M	DS-1006M	DF-1006M	DM-1006M
1.0 x 10 x 100	DU-1010M	DS-1010M	DF-1010M	DM-1010M

XEBEC Ceramic Stone™ Meister Finish Patented

For mold polishing and deburring

Perfect to polish ribs, inside of holes and narrow area.
You can form the shape of the stones to fit the target area.

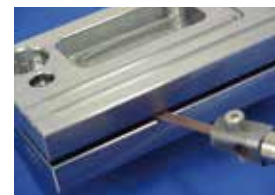


Usage/Applications

- Ideal for precise polishing of ribs, flat surfaces, curves, bosses, etc., of various forming molds. (especially plastic mold)
- Excellent polishing performance for material under HRC57. (XEBEC Ceramic Stone™ Diamond is available for workpieces over HRC57)
- High polishing efficiency can be achieved without clogging, even for metals such as aluminum, copper, gun material, etc., which clogs with conventional abrasive stones.

Application examples

- Can be used with electric, air, and ultrasonic polishers for greater polishing efficiency.

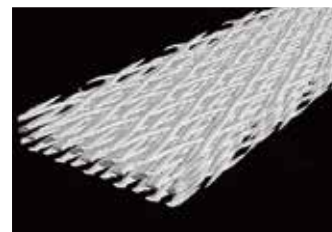


Features of XEBEC Ceramic Stone™ Meister Finish (Stick type)

Two way linear structure of ceramic fiber!

- Efficiently polish by tip of the stick.
- We have an extensive lineup in a range of #120~#3000 equivalent.

Patented



Features of XEBEC Ceramic Stone™ Meister Finish (Rod type)

Revolutionary braded structured ceramic fiber!

- Cutting edges on the ceramic fiber tips are exposed entire surface of the rod type, and both tips and sides can polish.
Dia. 2mm and smaller and # 220 equivalent(gray) has the same structure as the stick type.



Braded structure
Patented

XEBEC Ceramic Stone™ Heat-Resistant

For mold polishing and deburring (Designed for ultrasonic polishers)

Durability has been enhanced for prolonged use with ultrasonic tools.



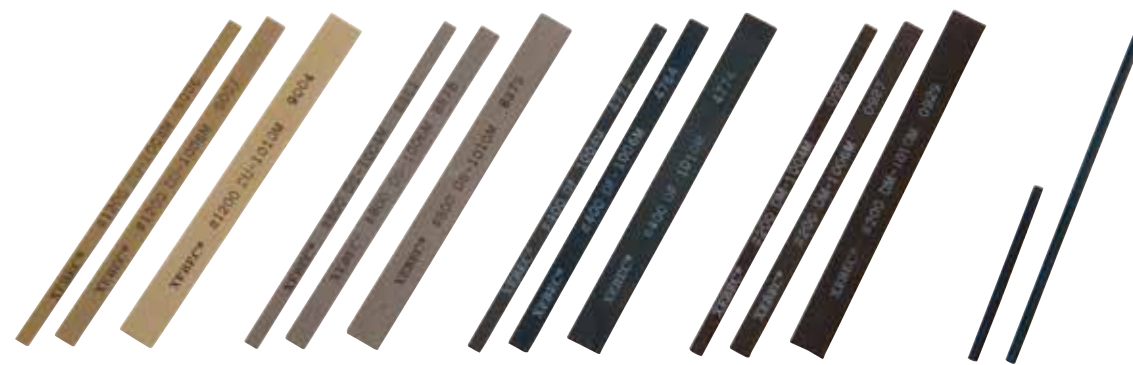
Features

- Heat resistance temperature of XEBEC Ceramic Stone™ Heat-Resistant is 200 degree Celcius!
- No burning, no softening. Outstanding efficiency!

XEBEC Ceramic Stone™ Diamond

For high hardness material

Polishes materials harder than HRC57 such as cemented carbide and hardened steel (SKD, DC, STAVAX, HPM, ASP, etc).



Features

- XEBEC Ceramic Stone™ Diamond has diamonds embedded in layers, enabling it to be used to the end without losing its sharpness.
- Both the stick and the rod types can be used to polish by the tip or the side.
- Can be used with electric, air, and ultrasonic polishers for greater polishing efficiency.

XEBEC Ceramic Stone™ Soft

For fine deburring and removing scratches

Rubber binder allows soft contact and do not damage workpiece.

Features	Usage/Applications
● Adapts well to the shape of the workpiece. ● Resistant to scratches; great polish. ● Removes only burrs without causing undercutting or linear scratches.	● Ideal for polishing of copper electrodes and fine deburring. ● Shade scratches on workpieces.

※Please note it cannot be twisted.
Due to the binder being soft, the grindstone may split when twisted strongly.

Shading of vise marks
(Using XEBEC Ceramic Stone™ Soft)

XEBEC Ceramic Stone™ Pencil

For polishing and deburring narrow parts

Ideal for polishing engraved and narrow details of mold

Ultrafine 0.5mm square, 0.9mm square

Also for deburring purpose

